

*Date: Monday, 9/11/2006 3:43:47 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 28480
 Estimate Number : 10175
 P.O. Number : N/A Part Number : D2570
 This Issue : 9/11/2006 S.O. No. : N/A Drawing Number : D2570 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : MACHINED PARTS Drawing Revision : A
 Previous Run : 28012 Material : N/A
 Due Date : 9/22/2006 Qty: 500 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est E 02.08.29 Re-format; Removed finishing; Material change K
 J

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar .75"



Comment: Qty.: 0.0810 f(s)/Unit Total : 40.4775 f(s)

Material: Ø0.750 AISI 303 SS Rod (M303R0.750)

Batch M102085 4x12FT

C 206/09/15

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Issue P/O 2047



C 206/09/15

Comment: HARDINGE CNC LATHE-SMALL

Machine as per folio FA198

Deburr and tumble

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

N/A

4.0 QC5 SECOND CHECK



Comment: SECOND CHECK

Inspect Level 5

SR

J.G

06/09/20

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST50

10/4/21

518

INSPECTED FOR TRANSIT DAMAGE

ENSURE CERTIFICATE OF CONFORMITY IS ATTACHED

10/4/20 518

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 04/09/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 28480

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

06/09/01

Job Completion



6 Doug. 21

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

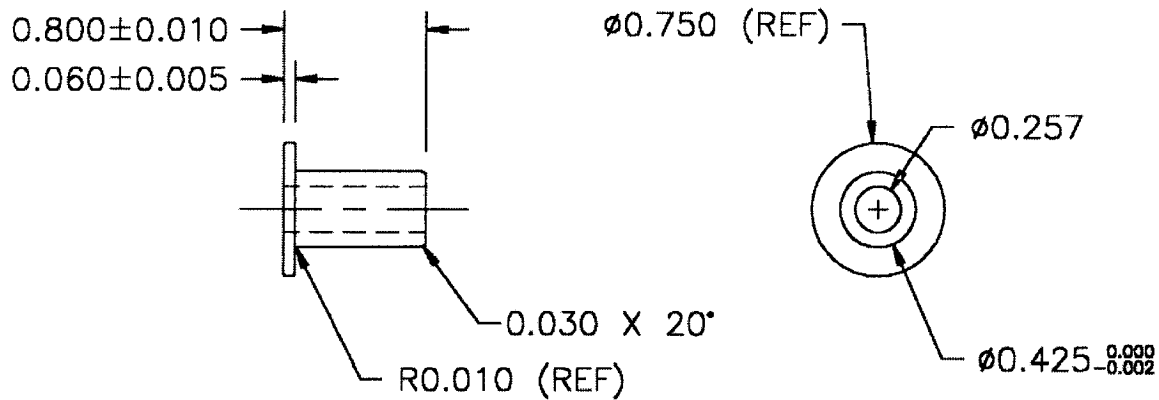
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2570	REV. A SHEET 1 OF 1
DATE 96:09:16		TITLE BUSHING	SCALE 1:1

RELEASED
96/09/18 DS



BREAK ALL SHARP CORNERS 0.010 MAX
MATERIAL: AISI 303 — 0.75 DIA STOCK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 28480

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same


<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
518	D2570	Bushing	M303R0750 M102085	Linda
200	D2652	Bushing	M303R0500 M102085 B27558	Linda
200	D2652	Bushing	M303R0500 M102085 B28402	Linda

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi (Regula) Walz

 060902

Vankleek Hill, September 20, 2006

